# Liquid crystalline polymers containing mesogenic units based on half-disc and rod-like moieties

# 4. Side chain liquid crystalline polymethylsiloxanes containing hemiphasmidic mesogens based on 4-[3,4,5-tri-(alkan-1-yloxy)benzoate]biphenyl groups

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#### **SUMMARY**

The synthesis and characterization of the hemiphasmidic monomers  $4-\{3,4,5-tri-[S(-)-2-methylbutan-1-yloxy]$ benzoate}-4'-(10-undecenoate)biphenyl (13), 4-[3,4,5-tri-(n-pentan-1-yloxy)benzoate]-4'-(10-undecenoate)biphenyl (14), 4-[3,4,5-tri-(n-dodecan-1-yloxy)benzoate]-4'-(10-undecenoate)biphenyl (15), 4-[3,4,5-tri-(n-dodecan-1-yloxy)benzoate]-4'-(10-undecen-1-yloxy)biphenyl (16) and of the polymethylsiloxanes derived from them (i.e. 17, 18, 19, and 20) are described. Monomers 13 to 16 are only crystalline. Polymer 17 is crystalline, 18 displays an unidentified mesophase, while 19, and 20 exhibit enantiotropic, most probably hexagonal columnar phasmidic mesophases.

#### **INTRODUCTION**

Low molar mass liquid crystals based on various combinations of disc-like and rigid rod-like moieties<sup>1-10</sup> form either columnar hexagonal ( $\Phi_h$ ) or biaxial nematic (N<sub>b</sub>)<sup>7,8</sup> mesophases. Hemiphasmidic liquid crystals are obtained from a half-disc and a rod-like moieties.

There are relatively few examples of polymeric structures containing hemiphasmidic mesogens.<sup>11-15</sup> We are presently exploring various mesogenic groups containing combinations of half-disc and rod-like moieties in which the half-disc is based on the 3,4,5-tri-(alkoxybenzyloxy)benzoate and 3,4,5-tri(alkoxy)benzoate groups for the synthesis of side chain liquid crystalline polymers exhibiting hexagonal columnar ( $\Phi_h$ ) mesophases.<sup>11-14</sup> The polymers described in this communication i.e., <u>17</u>, <u>18</u>, <u>19</u>, and <u>20</u> are obtained by the hydrosilation of poly(methylsiloxane)s with <u>13</u>, <u>14</u>, <u>15</u>, and <u>16</u> respectively. They will provide information on the influence of the length of the alkyl groups from the disc-like moiety and of the interconnecting group between the spacer and the meogen on the mesomorphic phase transitions of the polymers.

# **EXPERIMENTAL**

# Materials

The origin and the purification of the starting materials have been described previously.<sup>14</sup> The polymethylsiloxane ( $M_n$ =1500 from Petrarch) was found to have a DP=42.8 ( $M_n$ =2735) as determined by 200 MHz <sup>1</sup>H-NMR spectroscopy.<sup>16</sup>

# **Techniques**

The techniques used in the characterization of intermediary derivatives and polymers [200 MHz <sup>1</sup>H-NMR spectroscopy, IR spectroscopy, differential scanning calorimetry (DSC, 20°C/min), gel permeation chromatography (GPC, with polystyrene standards), high pressure liquid chromatography (HPLC), and thermal optical polarized microscopy] have been described elsewhere.<sup>16,17</sup>

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#### Monomers and Polymers

Scheme I outlines the synthesis of the monomers and polymers.

#### 4-Hydroxy-4'-(10-undecenoate)biphenyl (4)

A solution containing 10g (50 mmol) of 10-undecenoic acid (2), 11g (60 mmol) of 4,4'-dihydroxybiphenyl (3) and 100 ml dry THF was cooled to 0°C and 4 ml ( 60 mmol) of thionyl chloride followed by dry pyridine (10 ml, 120 mmol) were added dropwise. The mixture was stirred at 0°C for 30 min, at room temperature for 4 hrs, and at 50°C for 4 hrs. The mixture was then cooled and poured into H<sub>2</sub>O. The resulting precipitate was filtered, redissolved in THF, precipitated into H<sub>2</sub>O, filtered, and allowed to dry in air. The product was then purified twice by flash chromatography. The first purification was done on neutral alumina with CHCl<sub>3</sub> as eluent. The second purification was done on basic alumina. A first fraction which was eluted with CH<sub>2</sub>Cl<sub>2</sub> was discarded (mostly the diester). A second fraction was eluted with THF. The THF was evaporated to yield 5g (28 %) of a white solid. Purity: 80% (HPLC). mp, 116-118°C. <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 1.34 (m, 10H, -(CH<sub>2</sub>)-), 1.72 (m, 2H, -CH<sub>2</sub>-CH<sub>2</sub>-COO-), 2.05 (m 2H, -CH<sub>2</sub>-CH=CH<sub>2</sub>), 2.58 (t, 2H, -CH<sub>2</sub>-COO-), 4.93 (d, 1H, -CH=CH<sub>2</sub> trans), 5.00 (d, 1H, -CH=CH<sub>2</sub> cis), 5.82 (m, 1H, -CH=CH<sub>2</sub>), 6.84 (d, 2H, biphenyl ortho from -OH), 7.10 (d, 2H, biphenyl ortho from -OOC-), 7.39 (d, 2H, biphenyl meta from -OH), 7.50 (d, 2H, biphenyl meta from -OOC-). IR (KBr plate): 1760 cm<sup>-1</sup> sharp ( $\nu$ C=O), 1735 cm<sup>-1</sup> sharp ( $\nu$ C=O).

#### 4-Hydroxy-4'-(10-undecen-1-yloxy)biphenyl (5)

The synthesis of 5 was described previously.<sup>12</sup>

#### 3.4.5-Tri-[S(-)-2-methylbutan-1-yloxy]benzoic acid (10)

A mixture containing 22g (90 mmol) of S(-)-2-methylbutan-1-tosylate (7) (prepared from S(-)-2-methyl-1-butanol as described previously<sup>18</sup>), 6.1g (29 mmol) of propyl-3,4,5trihydroxybenzoate (6), 50g (360 mmol) anhydrous K<sub>2</sub>CO<sub>3</sub> and 200 ml of dry DMF was purged with N<sub>2</sub>, heated at 80°C under N<sub>2</sub> for 16 hrs, and then allowed to cool to room temperature. The reaction mixture was poured into 1500 ml H<sub>2</sub>O and the solution was acidified with dilute HCOOH. CH<sub>2</sub>Cl<sub>2</sub> (150 ml) was added and the organic layer was separated, dried over MgSO<sub>4</sub>, filtered, and the solvent was evaporated. The product was purified by flash chromatography (basic alumina, CH<sub>2</sub>Cl<sub>2</sub> eluent) and the CH<sub>2</sub>Cl<sub>2</sub> was evaporated. A solution (200 ml) of 0.5 M KOH in EtOH + 5% H<sub>2</sub>O was added and the mixture was refluxed for 1hr and allowed to cool to room temperature. The solution was acidified with dilute HCOOH and precipitated into H<sub>2</sub>O. The solid was filtered and dried under vacuum to yield 7.5g (68 %) of a white solid. Purity: 99% (HPLC). mp, 87°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.96 (t, 9H, CH<sub>3</sub>-CH<sub>2</sub>-CH<sup>\*</sup>), 1.05 (d, 9H, CH<sub>3</sub>-CH<sup>\*</sup>), 1.30, 1.59, 1.87 (3 m, 9H, CH<sub>3</sub>-CH<sub>2</sub>-CH<sup>\*</sup>), 3.87 (overlapped t, 6H, -CH<sub>2</sub>-O-), 7.32 (s, 2H, PhH). IR (KBr plate): 1680 cm<sup>-1</sup> (v-C=O).

#### 3.4.5-Tri-(n-pentan-1-yloxy)benzoic acid (11)

Compound <u>11</u> was synthesized and purified according to the same procedure as <u>10</u> with the following modifications: 1) the etherification solvent was acetone + 10% dry DMSO; 2) the reaction was performed at reflux for 10 hrs. From 14.0g (66 mmol) propyl-3,4,5-trihydroxybenzoate (<u>6</u>) and 30g (200 mmol) of bromopentane (<u>8</u>) were obtained 17.0g (68%) of a tan solid. Purity: 99% (HPLC). mp, 51°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.93 (t, 9H, C<u>H<sub>3</sub></u>-), 1.40 (m, 12H, -(C<u>H<sub>2</sub></u>)-), 1.78 (m, 6H, -C<u>H<sub>2</sub></u>-CH<sub>2</sub>-O-), 4.01 (overlapped t, 6H, -C<u>H<sub>2</sub></u>-O-), 7.24 (s, 2H, Ph<u>H</u>). IR (KBr plate): 1680 cm<sup>-1</sup> (v-C=O).

# 3.4.5-Tri-(n-dodecan-1-yloxy)benzoic acid (12)

Compound 12 was synthesized and purified according to the same procedure as compound 10 with the following modifications: 1) the etherification solvent was acetone +

10% dry DMSO; 2) the reaction was performed at reflux for 10 hrs. From 8.5g (40 mmol) propyl-3,4,5-trihydroxybenzoate ( $\underline{6}$ ) and 30g (120 mmol) of bromododecane ( $\underline{9}$ ) were obtained 15.5g (57 %) of a white solid. Purity: 99% (HPLC). mp, 64°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.85 (t, 9H, C<u>H<sub>3</sub>-</u>), 1.27 (m, 54H, -(C<u>H<sub>2</sub>-</u>), 1.74 (m, 6H, -C<u>H<sub>2</sub>-</u>CH<sub>2</sub>-O-), 3.97 (overlapped t, 6H, -C<u>H<sub>2</sub>-O-</u>), 7.27 (s, 2H, Ph<u>H</u>). IR (KBr plate): 1670 cm<sup>-1</sup> ( $\nu$ C=O).



Scheme I: Synthesis of polymethylsiloxanes based on 4-[3,4,5-tri-(alkan-1yloxy)benzoate]biphenyl groups decoupled from the main chain by a flexible spacer containing eleven methylenic units and an ether group, or ten methylenic units and an ester group.

#### 4-{3.4.5-Tri-[S(-)-2-methylbutan-1-yloxy]benzoate}-4'-(10-undecenoate)biphenyl (13)

A solution of 1.0g (2.6 mmol) of 3,4,5-tri-[S(-)-2-methylbutan-1-yloxy]benzoic acid (<u>10</u>), 0.9g (2.6 mmol) 4-hydroxy-4'-(10-undecenoate)biphenyl (<u>4</u>), 0.52g (2.5 mmol) of dicyclohexylcarbodiimide (DCC), 0.1g (1 mmol) of N,N-dimethylaminopyridine (DMAP) in 50 ml dry CH<sub>2</sub>Cl<sub>2</sub> was stirred for 6 hrs at room temperature. The resulting precipitate was filtered and 2 ml of EtOH and 1 ml HCOOH were added to the filtrate. The solution was allowed to stir for 18 hrs. The solvents were evaporated on a rotovapor. The remaining product was purified by flash chromatography (basic alumina, CH<sub>2</sub>Cl<sub>2</sub> eluent) and then by column chromatography (silica gel, hexane + 15% ethyl acetate eluent) to yield 1.09g (59%) of a slightly yellow solid. Purity: 99% (HPLC). mp, 49.3°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.96 (t, 9H, CH<sub>3</sub>-CH<sub>2</sub>-CH<sup>\*</sup>), 1.06 (d, 9H, CH<sub>3</sub>-CH<sup>\*</sup>), 1.20-2.20 (overlapped m, 23H, CH<sub>3</sub>-CH<sub>2</sub>-CH<sup>\*</sup> and -(CH<sub>2</sub>)-), 2.59 (t, 2H, -CH<sub>2</sub>-COO-), 3.90 (overlapped t, 6H, -CH<sub>2</sub>-O-), 4.96 (d, 1H, -CH=CH<sub>2</sub> trans), 5.05 (d, 1H, -CH=CH<sub>2</sub> cis), 5.82 (m, 1H, -CH=CH<sub>2</sub>), 7.16 (d, 2H, biphenyl ortho from -OOC-CH<sub>2</sub>-), 7.26 (d, 2H, biphenyl ortho from -OOC-Ph), 7.41 (s, 2H, PhH-COO-), 7.57,7.62 (2 d, 4H, biphenyl meta from -OOC-). IR (KBr plate): 1750 cm<sup>-1</sup> (*v*-C=O aliphatic), 1730 cm<sup>-1</sup> (*v*-C=O aromatic).

#### 4-[3,4,5-Tri-(n-pentan-1-yloxy)benzoate]-4'-(10-undecenoate)biphenvl (14)

A solution of 1.0g (2.6 mmol) of 3,4,5-tri-(n-pentan-1-yloxy)benzoic acid (<u>11</u>), 0.9g (2.6 mmol) 4-hydroxy-4'-(10-undecenoate)biphenyl (<u>4</u>), 0.52g (2.5 mmol) of DCC, 0.2g (2 mmol) of DMAP in 50 ml dry CH<sub>2</sub>Cl<sub>2</sub> was stirred for 16 hrs at room temperature. The resulting precipitate was filtered and the CH<sub>2</sub>Cl<sub>2</sub> was evaporated on a rotovapor. THF (20 ml) was added and the solution was poured into 300 ml of H<sub>2</sub>O that was slightly acidified with HCl. The solution was allowed to stir for 20 hrs. CH<sub>2</sub>Cl<sub>2</sub> (100 ml) was added and the organic layer was separated, dried over Na<sub>2</sub>SO<sub>4</sub>, filtered, and the CH<sub>2</sub>Cl<sub>2</sub> euaet vas evaporated. The product was purified by flash chromatography (basic alumina, CH<sub>2</sub>Cl<sub>2</sub> eluent) and the CH<sub>2</sub>Cl<sub>2</sub> evaporated to yield 0.96g (52%) of a viscous yellow liquid. Purity: 99% (HPLC). mp, 18.1°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.93 (t, 9H, CH<sub>3</sub>-), 1.38 (m, 22H, -(CH<sub>2</sub>)-), 1.82 (m, 8H, -CH<sub>2</sub>-CH<sub>2</sub>-O-Ph and -CH<sub>2</sub>-CH<sub>2</sub>-COO-), 2.04 (m, 2H, -CH<sub>2</sub>-CH=CH<sub>2</sub>), 2.58 (t, 2H, -CH<sub>2</sub>-COO-), 4.06 (overlapped t, 6H, -CH<sub>2</sub>-O), 4.96 (d, 1H, -CH=CH<sub>2</sub> trans), 5.05 (d, 1H, -CH=CH<sub>2</sub> cis), 5.81 (m, 1H, -CH=CH<sub>2</sub>), 7.15 (d, 2H, biphenyl ortho from -OOC-CH<sub>2</sub>-), 7.26 (d, 2H, biphenyl ortho from -OOC-Ph), 7.42 (s, 2H, PhH-COO-), 7.58,7.60 (2 d, 4H, biphenyl meta from -OOC-). IR (KBr plate): 1750 cm<sup>-1</sup> (*v*-C=O aliphatic), 1730 cm<sup>-1</sup> (*v*-C=O aromatic).

#### 4-[3,4,5-Tri-(n-dodecan-1-yloxy)benzoate]-4'-(10-undecenoate)biphenyl (15)

A solution of 1.71g (2.5 mmol) of 3,4,5-tri-(n-dodecan-1-yloxy)benzoic acid (12), 0.9g (2.5 mmol) of 4-hydroxy-4'-(10-undecenoate)biphenyl (4), 0.52g (2.5 mmol) of DCC, and 0.2g (1.6 mmol) of DMAP in 50 ml dry CH<sub>2</sub>Cl<sub>2</sub> was stirred for 16 hrs at room temperature. The resulting precipitate was filtered and the  $CH_2Cl_2$  was evaporated on a rotovapor. THF (20 ml) was added and the solution was precipitated into 300 ml  $H_2O$ . The precipitated solid was filtered, dissolved in 30 ml of THF and precipitated into 300 ml MeOH. The solid was filtered and allowed to dry in air. The product was then purified by flash chromatography (basic alumina, CH<sub>2</sub>Cl<sub>2</sub> eluent) and the CH<sub>2</sub>Cl<sub>2</sub> was evaporated. THF (20 ml) was added and the solution was precipitated into 300 ml MeOH. The solid was filtered and allowed to dry in air giving 1.6g (63 %) of a white solid. Purity: 99% (HPLC). mp, 59.5°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS, δ, ppm): 0.86 (t, 9H, CH<sub>3</sub>-), 1.26 (m, 64H, -(CH2)-), 1.77 (m, 8H, -CH2-CH2-O-Ph and -CH2-CH2-COO-), 2.02 (m, 2H, -CH2- $CH=CH_2$ , 2.54 (t, 2H, -CH<sub>2</sub>-COO-), 4.01 (overlapped t, 6H, -CH<sub>2</sub>-O-), 4.93 (d, 1H, -CH<sub>2</sub>-O  $CH=CH_2$  trans), 5.00 (d, 1H, -CH=CH\_2 cis), 5.81 (m, 1H, -CH=CH\_2), 7.10 (d, 2H, biphenyl ortho from -OOC-CH<sub>2</sub>-), 7.24 (d, 2H, biphenyl ortho from -OOC-Ph), 7.41 (s, 2H, PhH-COO-), 7.57,7.60 (2 d, 4H, biphenyl meta from -OOC-). IR (KBr plate): 1750 cm<sup>-1</sup> (v-C=O aliphatic), 1730 cm<sup>-1</sup> (v-C=O aromatic).

# 4-[3,4,5-Tri-(n-dodecan-1-yloxy)benzoate]-4'-(10-undecen-1-yloxy)biphenyl (16)

Compound <u>16</u> was synthesized by the same procedure as compound <u>15</u>. From 1.54g (2.3 mmol) of 3,4,5-tri-(n-dodecan-1-yloxy)benzoic acid (<u>12</u>) and 0.8g (2.4 mmol) of 4-hydroxy-4'-(10-undecen-1-yloxy)biphenyl (<u>5</u>) were obtained 1.26g (56%) of a tan solid. Purity: 98% (HPLC). mp, 51.2°C (DSC, 20°C/min). <sup>1</sup>H-NMR (CDCL<sub>3</sub>, TMS,  $\delta$ , ppm): 0.88 (t, 9H, CH<sub>3</sub>-), 1.34 (m, 66H, -(CH<sub>2</sub>)-), 1.82 (m, 8H, -CH<sub>2</sub>-CH<sub>2</sub>-O-), 2.02 (m, 2H, -CH<sub>2</sub>-CH=CH<sub>2</sub>), 4.13 (overlapped t, 8H, -CH<sub>2</sub>-O-), 4.98 (d, 1H, -CH=CH<sub>2</sub> trans), 5.04 (d, 1H, -CH=CH<sub>2</sub> cis), 5.88 (m, 1H, -CH=CH<sub>2</sub>), 6.97 (d, 2H, biphenyl ortho from -O-CH<sub>2</sub>-), 7.22 (d, 2H, biphenyl ortho from -OOC-), 7.41 (s, 2H, PhH-COO-), 7.51,7.58 (2 d, 4H, biphenyl meta from -O-). IR (KBr plate): 1720 cm<sup>-1</sup> (*v*-C=O).

#### Polymethylsiloxanes (17, 18, 19, 20)

The hydrosilation of polymethylsiloxane and their purification were performed as described previously<sup>14</sup> except that the polymethylsiloxane <u>18</u> was purified by two precipitations into MeOH. The characterization results are summarized in Table I.

Table I Characterization of Polysiloxanes <u>17</u>, <u>18</u>, <u>19</u>, and <u>20</u> (g=glassy phase, k=crystalline phase,  $\Phi$ =phasmidic mesophase: data on the first line are from the first heating and cooling scans, with data on the second line from the second heating scan).

	Mn M <sub>w</sub> /M <sub>n</sub>		Purity		Phase transitions ( <sup>o</sup> C) and	
Polymer. #	(G	PC)	% (HPLC)	Yield ) %	<u>corresponding enthalpy ch</u> heating	anges (kcal/mru) <sup>a</sup> cooling
17	22,00	0 1.8	98	75	g 17 k 32(0.16) i g 16 k 29(0.14) i	i 15 g
<u>18</u>	30,000	) 2.9	98	83	g 12 k 38 lc <sup>b</sup> 48(1.0) <sup>C</sup> i g 12 k 38 lc 48(0.9) <sup>C</sup> i	i 38(0.8) lc <sup>c</sup> 3 g
<u>19</u>	28,00	0 1.6	99	45	k 40(4.1) $\Phi$ 98(0.10) i g 10 k 40(0.01) $\Phi$ 99(0.11) i	i 90(0.9) <b>Φ</b> 9 g
<u>20</u>	26,00	0 1.6	99	55	k 47 k $64(5.41)^{c} \Phi$ 79(0.04) i k 15(2.1) $\Phi$ 65,78(0.3) <sup>c</sup> i	i 68,50(0.6) <sup>c</sup> $\Phi$ 3(1.2) k

 $^a\!mru\!=\!mole$  repeat unit ;  $^b\!lc\!=\!unidentified$  liquid crystalline phase;  $^c\!combined$  enthalpy for overlapped transitions

#### **RESULTS AND DISCUSSION**

Scheme I outlines the synthesis of 13, 14, 15, and 16 and of the polymers 17, 18, 19 and 20. The synthetic procedures and the purification techniques are similar to those reported previously for the synthesis of other related monomers and polymers.<sup>12-14</sup> Changes made here represent our efforts to find optimum general procedures that can be used to synthesize hemiphasmidic mesogens and intermediates of varying structural architectures

The characterization of monomers  $\underline{13}, \underline{14}, \underline{15}$ , and  $\underline{16}$  by both differential scanning calorimetry (DSC) and thermal optical polarized microscopy showed that all displayed only crystalline phases.

The heating and cooling DSC traces of the polymers <u>17</u> to <u>20</u> are presented in Figure 1. <u>17</u> exhibits only a crystalline phase. In addition to the glass transition temperature, <u>18</u> exhibits two endotherms on heating and one exotherm on the cooling DSC traces. On the optical polarized microscope above the first endotherm <u>18</u> shows an anisotropic texture which dissapears above the second endotherm. On cooling from the isotropic phase the anisotropic phase does not form. Additional characterization experiments are required to confirm the anisotropic mesophase exhibited by <u>18</u>. Both <u>19</u> and <u>20</u> display enantiotropic mesophases. On the DSC thermograms <u>19</u> exhibits one enantiotropic mesophase. (The exotherm at 40°C from Figure 1f is the result of an electronic spike from the DSC instrument). On the optical polarized microscope this mesophase exhibits a focal conic fan shaped texture (Figure 2a) which is characteristic to hexagonal columnar mesophases. Heating and cooling DSC thermograms of <u>20</u> show two enantiotropic mesophases and a crystalline phase (Figure 1). However, optical polarized microscopy reveals only one texture (Figure 2b) for both mesophases. Most probably, in the case of <u>20</u> the formation of one single texture is the result of the high viscosity of the polymer.



Figure 1: Heating and cooling traces of: <u>17</u> (a, second heating scan; b, first cooling scan); <u>18</u> (c, second heating scan; d, first cooling scan); <u>19</u> (e, second heating scan; f, first cooling scan); <u>20</u> (g, second heating scan; h, first cooling scan).

From the results summarized in Table 1 we observe that the isotropization temperature of <u>19</u> is higher than that of <u>20</u>. This is due to the difference in the interconnecting group between the spacer and the rigid rod-like mesogen i.e., ester in the case of <u>19</u> versus ether in the case of <u>20</u>. The ester bond increases the rigidity of the mesogen and therefore decreases the entropy and increases the isotropization temperature<sup>19</sup> of the polymer <u>19</u>. Polymers <u>17</u> and <u>18</u> have their isotropization temperatures greatly depressed due to their shorter alkyl groups present in their disc-like moieties. Presently we do not have any definitive explanation for this behaviour.



Figure 2: Representative optical polarized micrographs (100x) of the focal conic fan shaped texture displayed by : a) <u>19</u> after annealing at 95°C for 20 min; b) <u>20</u> after annealing at 61°C for 14 hrs.

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